









#### BF73 BIFOLDING DOORS

Aluminium bifolding doors create a visually stunning addition to your home and can add huge value.

Class-leading design features set the BF73 Bifolding Door aside from the competition. Thermal performance and slim profile sections to minimise the visible framework and maximise the glass area, is key to their design.

Engineering grade hardware, allows for silky smooth opening and closing operation, without having to pay a premium price.

What's more, all our doors come with a 10-year manufacturers' guarantee for your complete peace of mind.

#### Why choose Aluminium?

Aluminium is extremely durable and more hard-wearing than other materials. You'll be able to enjoy your aluminium doors for not only years but decades to come as they're incredibly resistant to the elements.

It is also an incredibly strong material, therefore providing a high level of security.

Aluminium doors are among the bestinsulated on the market, thanks to advanced thermal break technology, which prevents cold transfer.

They require very little maintenance to ensure optimal performance and to keep them looking good as new.







Whether it's a single door, French door or bifolding door or window, they can all be fabricated from the same BF73 system. It's so **versatile** that it can cater for projects that call for shaped frames, fixed frames, sidelights, astragal bars, blinds in glass and can even be used as an entrance door with optional panel inserts.

All our BF73 products can be finished in several glazing options to create a style to suit any property. Single doors, French doors, bifolding doors or windows, or shaped and fixed frames glazing options:

- Double glazed
- Triple glazed
- Integral blinds
- Heritage look astragal bars
- Solid panel inserts



All BF73 sashes are available in 3 profile designs: **square**, **textured square**\* and **curved**.

Choose square for a classic look or textured square for a more contemporary alternative. And, if you're looking to complement your property's existing windows, then opt for our newest addition, the curved sash.

\*textured square only available in 7016 anthracite grey







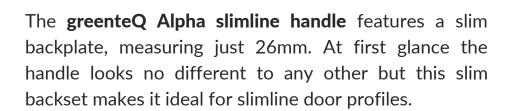


## Orion 3\* Barrel Orion is tested to TS007 and is protection against drilling, picking, need for any additional support such Orion is supplied with 5 Q-branded in nickel and brass finishes in



The **Duplex Double Hook Lock** has been designed by UK-based Ingenious' highly experienced and dynamic design team, providing a 6-point locking system instead of 3-hook, for additional **security**. It comes with a dual follower to allow twin spindle function, which prevents unauthorised entry when the lock is in a latched position.

#### **Alpha Slimline Handle**



The lever itself has a low level sweep and projects from the door much less than a standard lever would. This prevents the lever clashing against the frame when the door is opened or closed. The screw pitch is identical to the standard long backplate greenteQ Alpha and Coastline door handles, so automated handle prep is not affected.

Alpha Slim is supplied complete with spring cassettes to ensure positive operation every time.

#### **Colour options:**

- Anthracite Grey
  - ,
- Chrome
- White

Satin Black

Gold Chrome





White In

#### Cills and Thresholds

**Aluminium cills** with pre-drilled screw ports and aluminium **screw-in ends caps** available in our standard stock colours. Cill sizes are **90mm**, **150mm**, **190mm** and **230mm**. Standard 150mm without pre-drilled screw ports in White and Black.

#### **Standard Threshold**

Our **Standard Threshold (55mm)** or weathered threshold provides the utmost protection whilst still looking sleek. The standard threshold acts as a full weather break, keeping your home dry and warm regardless of outside elements. Hence, for external bifolding doors, the standard 55mm is recommended.



# Low Threshold with 150mm cill

#### **Low Threshold**

Our Low Threshold (20mm) doesn't offer as much weather protection but creates a seamless look.

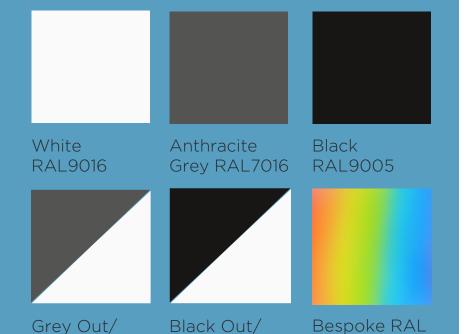
Lower thresholds are less of a trip hazard than higher ones so

are more suited for those with mobility issues or small children. While the design may be more striking, we don't recommend this for external bifolds unless in sheltered areas.

#### Colours

Our doors are available in three standard colours, plus two dual colour options.

For projects requiring bespoke coloured doors, any RAL colour can be available upon request.



White In

colour

#### Low Threshold with Rebate

A 20mm rebate can be attached to our low threshold, making it only slightly higher at 40mm.

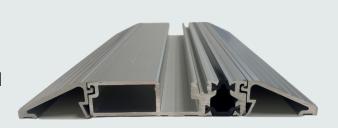
The lip of the rebate gives extra weather protection against the elements.



#### Low Threshold with Ramps

When a threshold can't be sunk below floor level and accessibility is required, a ramp can be added either side of the low threshold.

This is an optional extra on the low threshold.



#### **Thermal Efficiency**

The BF73 system can achieve a U-values as low as **1.4 W/m2K**, when combined with highly energy efficient glass.

#### Weather Resistance

Excellent weather sealing is achieved using specially designed perimeter seals, with the option of weather piles for lower thresholds. Weather-tightness tested to British standards.

#### Low Maintenance

Our low-maintenance aluminium doors are strong, durable and highly corrosion-resistant. Unlike timber, they don't need painting or staining to keep them weather-proof, and they won't rust or corrode. They will also never rot, peel or flake.

#### **Maximum Vision**

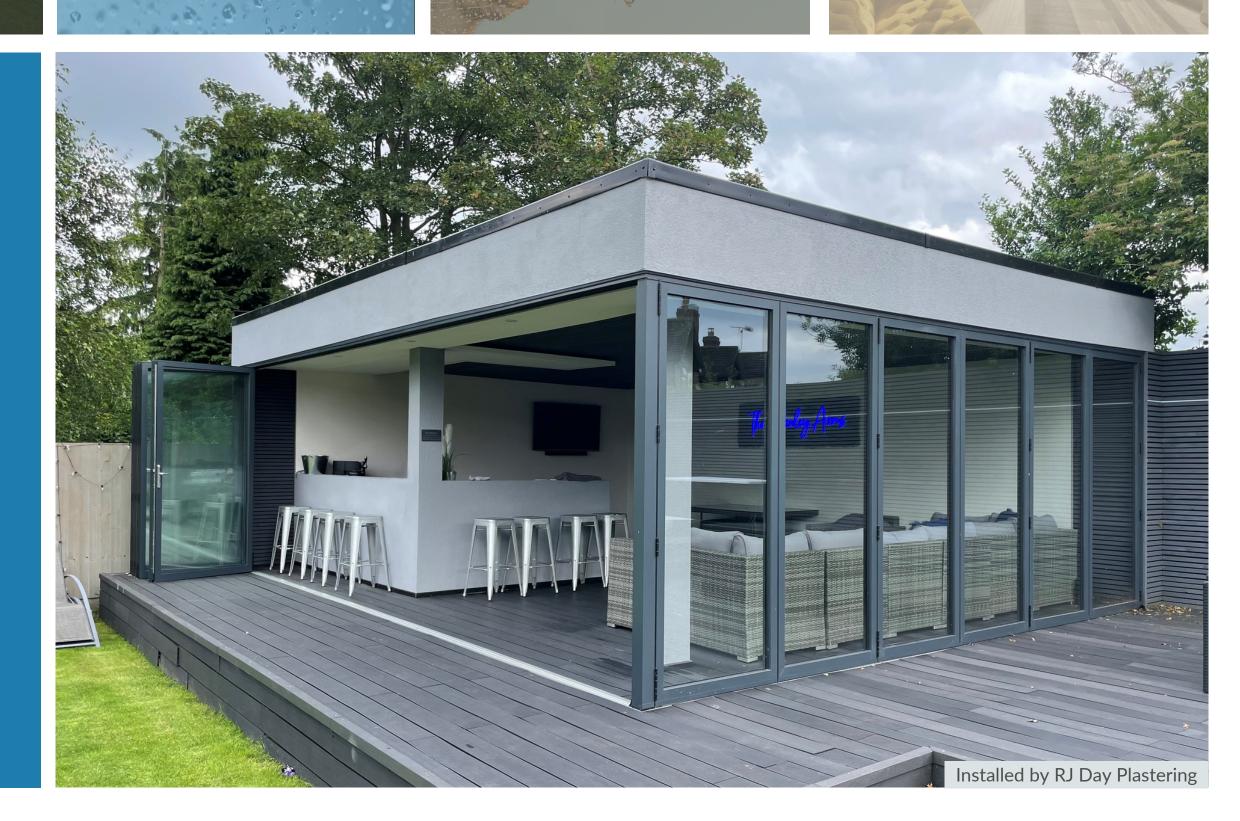
The Alutech BF73 Door System gives one of the largest sash sizes available, with up to 1200mm width and 3000mm height per pane.

Paired with super slim sightlines of just 120mm, you'll get the best uninterrupted views.

#### **Floating Corner Post**

The **floating corner post** option enables right-angled BF73 bifolding doors, including the return, to open out fully, with the option of a fixed corner, for the ultimate wow factor!
(Structural support needs to be in place.)





# CREATE YOUR PERFECT BIFOLD





Installed by Luna Door & Window Design

#### **Door leaf configuration**

BF73 doors are available in up to 7 leaves each way (14 total). The leaves are able to open either from the left or right of the opening, either opening towards the inside of the property or to the outside – the choice is yours.

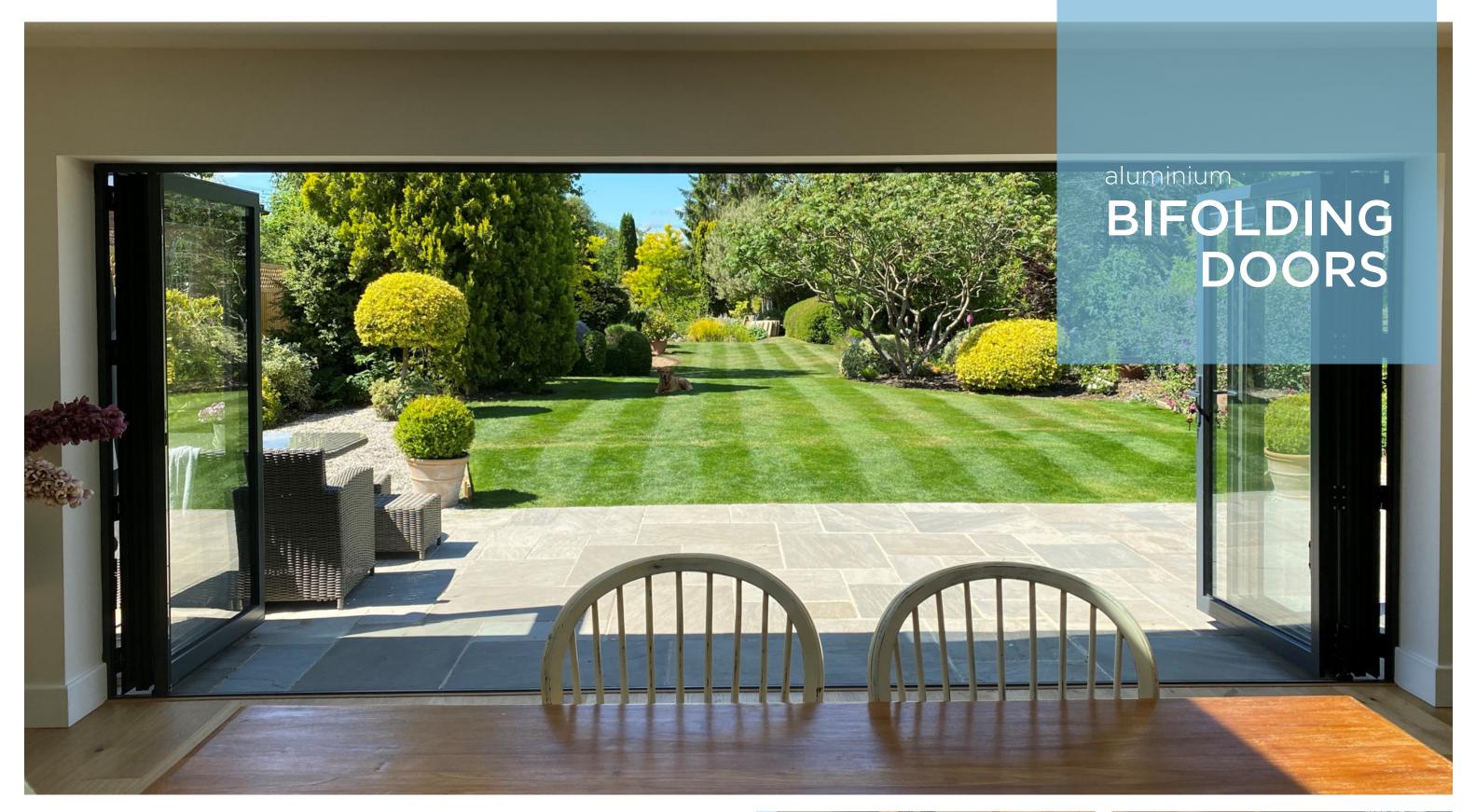
#### **Adjustable Jamb (Optional)**

The BF73 system has been designed to be quick and easy to manufacture and install. The system offers an optional adjustable jamb feature for maximum adjustability of +/- 4mm either side during installation and easily adjustable at a later date with an allen key.

#### Technical details at a glance:

- Market-leading maximum sash size of 1200mm x 3000mm.
- Maximum vision minimal sight lines of only 120mm or 133mm.
- Maximum security PAS 24 compliant.
- Maximum insulation value down to 1.4 U W/m2K.
- Maximum weather proofing tested to BS6375 Part 1 : 2009.
- Single or dual colour. Factory powder coated to marine quality as per Qualicoat regulations.
- 120kg per door leaf providing for the openings.
- Engineering grade running rollers for a smooth and silky opening and closing operation.
- Trickle vents can be added.

### Open out configurations TOTAL No OF PANELS 1 + 2 + 34 6 10 11 12 13 14





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